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APPLICATION NUMBER	FILING OR 371(c) DATE	FIRST NAMED APPLICANT	ATTY. DOCKET NO./TITLE
10/576,544	04/20/2006	Gaetano Lo Presti	07040.0256

CONFIRMATION NO. 3845

22852

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Title: Expandable bladder for tyre manufacturing apparatuses, a manufacturing method thereof and a process for manufacturing tyres for vehicle wheels

Publication No. US-2007-0131339-A1

Publication Date: 06/14/2007

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